Amendments to the claims:

1. (currently amended) An insertion tool (12) for a machine tool, wherein the insertion tool (12) ~~that~~ has a hub (16) with at least one opening (42, 80) for insertion of a fastening means (40, 84), wherein ~~via which~~ the hub (16) is clampable by means of the fastening means (40, 84) on a driving flange (22) connected to a drive shaft of the machine tool, the opening (42, 80) including a retaining region (54) and a releasing region (56), the releasing region (56) including a stop (66, 88) for limiting a release motion of the fastening means (40, 84) wherein the opening (42, 80) has a convex section (76, 90) adjacent to the stop (66, 88) and with a rear region (76, 90) which is realized due to the convex section (76, 90) and which is arranged in a release direction (64) behind the stop (66, 88).

2. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a section (72) that, in the circumferential ~~tangential~~ direction (30), is at least 2 mm ~~and, in particular, at least 3 mm,~~ further away from the retaining region (54) than the stop (66, 88).

3. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the stop (66, 88) is oriented such that it is rotated by an angle between 2° and 10° against a direction of rotation of the release motion of the fastening means (40, 84) relative to the radial direction.

4. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a convex, ~~in particular~~ radial, inner section (78) oriented in the circumferential ~~tangential~~ direction (30).

5. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has two parallel, interconnected slots.

6. (previously presented) The insertion tool (12) as recited in Claim 5, wherein each of the slots is at least substantially right-angled.

7. (currently amended) The insertion tool (12) as recited in Claim 5, wherein each of the slots is oriented in the circumferential ~~tangential~~ direction (30).

8. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the hub (16) includes retaining means for fixing the hub (16) in the circumferential ~~tangential~~ direction (30).

9. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the hub (16) includes a centering opening (26) for centering the hub (16).

10. (original) The insertion tool (12) as recited in Claim 9, wherein the centering opening (26) includes at least one radial recess (32).

11. (new) A cutting disc (12) for a machine tool, wherein the cutting disc (12) has a hub (16) with at least one opening (42, 80) for insertion of a fastening means (40, 84), wherein the hub (16) is clampable by means of the fastening

means (40, 84) on a driving flange (22) connected to a drive shaft of the machine tool, the opening (42, 80) including a retaining region (54) and a releasing region (56), the releasing region (56) including a stop (66, 88) for limiting a release motion of the fastening means (40, 84), wherein the opening (42, 88) has a convex section (76, 90) adjacent to the stop (66, 88) and with a rear region (76, 90) which is realized due to the convex section (76, 90) and which is arranged in release direction (64) behind the stop (66, 88).

12. (new) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a section (72) that, in the circumferential direction (30), is at least 3 mm further away from the retaining region (54) than the stop (66, 88).

13. (new) The insertion tool (12) as recited in Claim 1, wherein a straight line, which extends through the longitudinal direction of the stop (66, 88), is arranged eccentrically with respect to a center of the hub (16).

REMARKS